



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2805-1

Job Sheet 172094



Part No: D2805-1

Job Qty: 12 ea

Part Name: Stop



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/12/18

Job Tracking No:

Due Date: 2/19/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B IPP: B 00.11.14 Revised Finishing step to Acid etch and Alodine EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea	2/17/18	2/17/18	0.00	0.00	Start Up Machining-1		mmf 18/03/18
100	Bandsaw	12 pcs	2/17/18	2/17/18	0.00	0.58	Bandsaw1		
110	CNC Vertical Machining	12 pcs	2/17/18	2/17/18	0.28	4.14	HAAS1-2		
130	QC	12 pcs	2/17/18	2/17/18	0.00	0.00	QC8 Machining-1		9/18/02/20
140	HandFinish	12 pcs	2/19/18	2/19/18	0.00	0.35	HandFinish1		18-02-23
150	QC	12 pcs	2/19/18	2/19/18	0.00	0.00	QC3		DAS 38
160	Packaging	12 pcs	2/19/18	2/19/18	0.00	0.00	Packaging3-1		28 9-86
170	QC21-SA	12 Ea	2/19/18	2/19/18	0.00	0.00	QC21		9-89
Part Op 100 - Cut Bar: 3.150" Long +0.010/-0.030" Descriptions: 110 - 1- Machine as per Folio FA104 and Dwg D2805 2- Tumble and Deburr Identify as D2805-1 160 - LOCATION : GA									

21 FEB 12 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B1.500X01.500	6061-T6 Bar 1.50 X 1.50	3.1500 ft (.2625 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B1.500X01.500	3	24	0

5006773 = 3.15
fm 135377.0



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Container No: S043645



Part: D2805-1

Job No: 172094

Serial No/Batch: S043645

Revision: D2805

Inspector:

Date: 02/20/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Stop	2.974Inches ± 0.010	2.984 2.964	2.972	
2	Stop	0.240Inches ± 0.010	0.250 0.230	0.240 0.240	
3	Stop	0.100Inches ± 0.010	0.110 0.090	chamfer 0.100	
4	Stop	1.420Inches ± 0.001	1.421 1.419	1.420	
5	Stop	1.125Inches ± 0.010	1.135 1.115	1.126	
6	Stop	0.250Inches $+ 0.005$ $- 0.000$	0.255 0.250	0.250	
7	Stop	0.250Inches ± 0.010	0.260 0.240	0.250	
8	Stop	1.500Inches ± 0.010	1.510 1.490	1.495	
9	Stop	1.000Inches ± 0.010	1.010 0.990	0.998	
10	Stop	0.875Inches $+ 0.001$ $- 0.000$	0.876 0.875	0.875	
11	Stop	0.191Inches $+ 0.005$ $- 0.000$	0.196 0.191	0.191 Diameter	
12	Stop	2.689Inches ± 0.010	2.699 2.679	2.688	

Plex 2/12/18 1:55 PM Dart.Gagnon.Michelle